

**FIG. 764 / 765**

**2 PIECES BALL VALVES FLANGED ISO PN 16**



**Size :** DN 15 to 150 mm  
**Ends :** Flanges ISO PN16/40 R.F.  
**Min Temperature :** - 20°C  
**Max Temperature :** + 150°C  
**Max Pressure :** 40 Bars up to DN50 (16 bars over)  
**Specifications :** ISO 5211 mounting pad  
PTFE filled with glass seat  
Anti blow-out stem  
Double antistatic device

**Materials :** Carbon steel or stainless steel

**SPECIFICATIONS :**

- Full bore
- Anti blow-out stem
- Double antistatic device
- PTFE filled with glass seat
- Handle with locking device
- ISO 5211 mounting pad
- 2 pieces type ( Split body )
- Hollow ball for DN125 and DN150
- Black anti-corrosive finish, 3-5 $\mu$  thickness for carbon steel types Ref.764

**USE :**

- Chemical industries, petrochemical industries, hydraulic installation, compressed air, heating and water distribution
  - Min and max Temperature Ts : -20°C to + 150°C
  - Max pressure PN : 40 bars up to DN50, 16 bars over

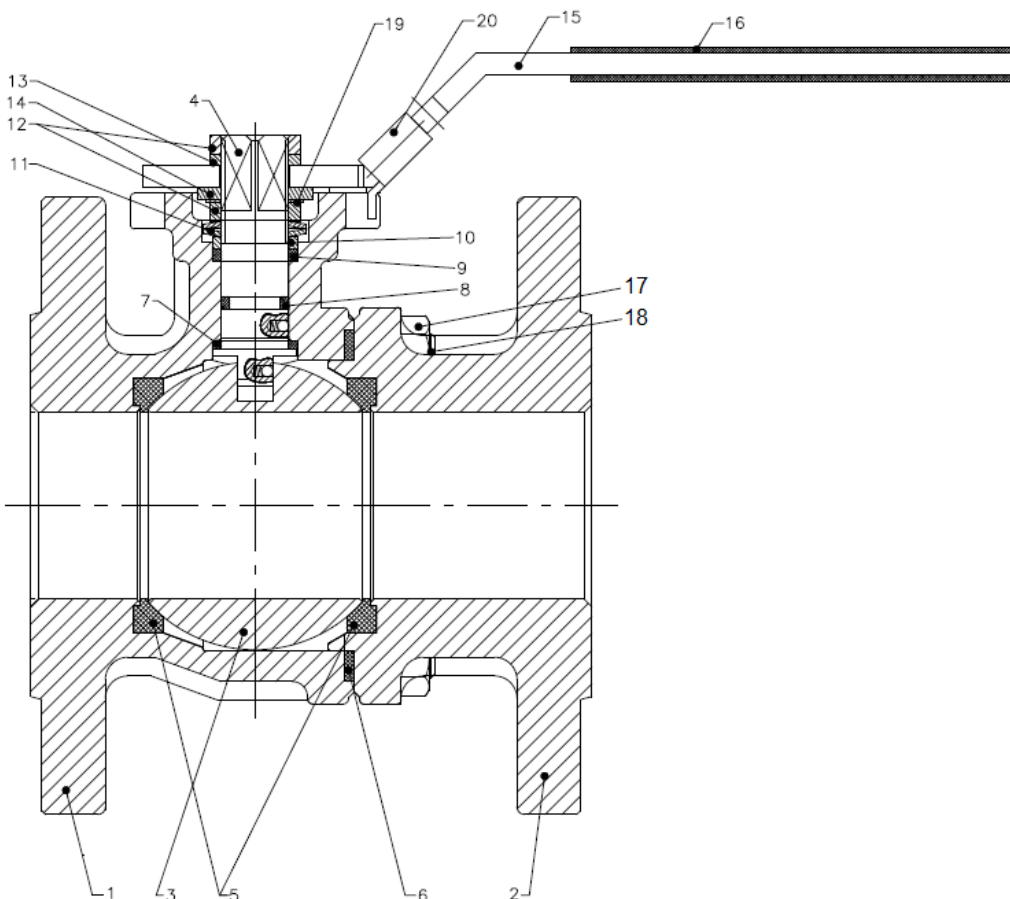
**RANGE :**

- Carbon steel body **Ref. 764** from DN 15 to DN 150
- Stainless steel body **Ref. 765** from DN 15 to DN 150

**ENDS :**

- R.F. flanges ISO PN40 up to DN50, ISO PN16 over

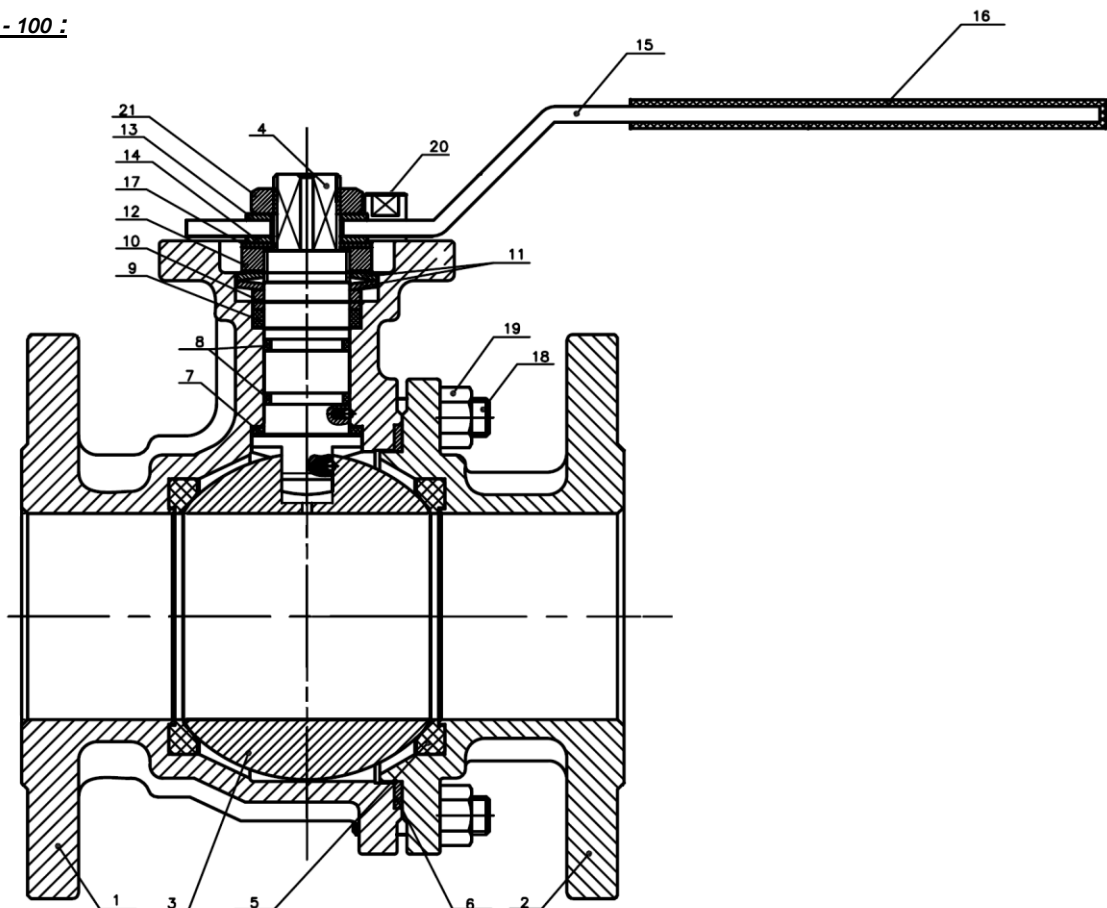
**MATERIALS DN 15 - 50 :**



Item	Designation	Materials 764	Materials 765
1	Body	ASTM A216 WCB	ASTM A351 CF8M
2	End	ASTM A216 WCB	ASTM A351 CF8M
3	Ball	SS 304	SS 316
4	Stem	SS 316	
5*	Seat	PTFE filled with 3% glass fiber	
6*	Body gasket DN15-32	PTFE filled with 15% graphite	
6*	Body gasket DN40-50	SS 304 + graphite	
7*	Thrust washer	PTFE filled with 15% graphite	
8*	O ring	FKM	
9*	Packing	PTFE	
10	Stem ring	SS 304	
11	Spring washer	SS 301	
12	Nut	SS 304	
13	Flat washer	SS 304	
14	Square washer	SS 304	
15	Handle	SS 304	
16	Handle cover	Plastic	
17	Nut	SS 304	
18	Stud bolt	SS 304	
19	Locking washer	SS 304	
20	Handle locker	SS 304	
21	Stopper	SS 304	

(\* : Included in gaskets kit )

**MATERIALS DN 65 - 100 :**

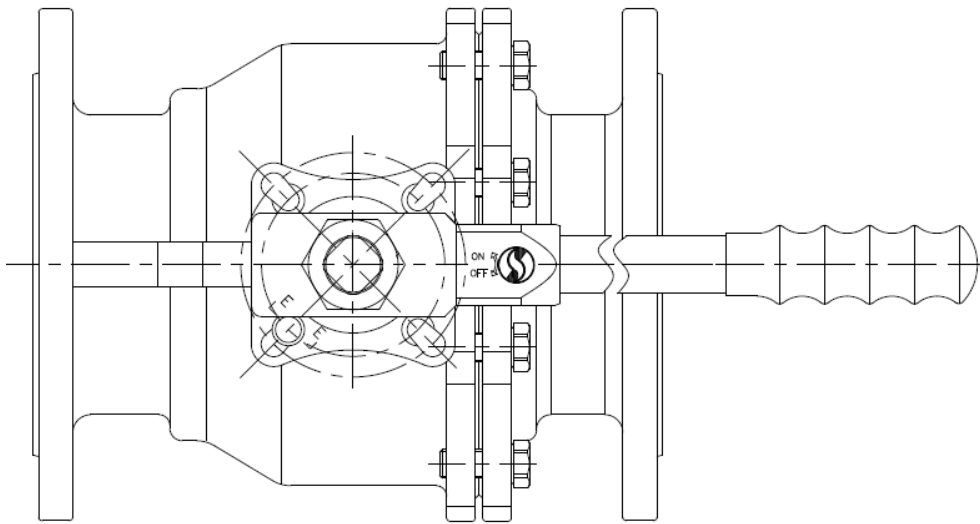
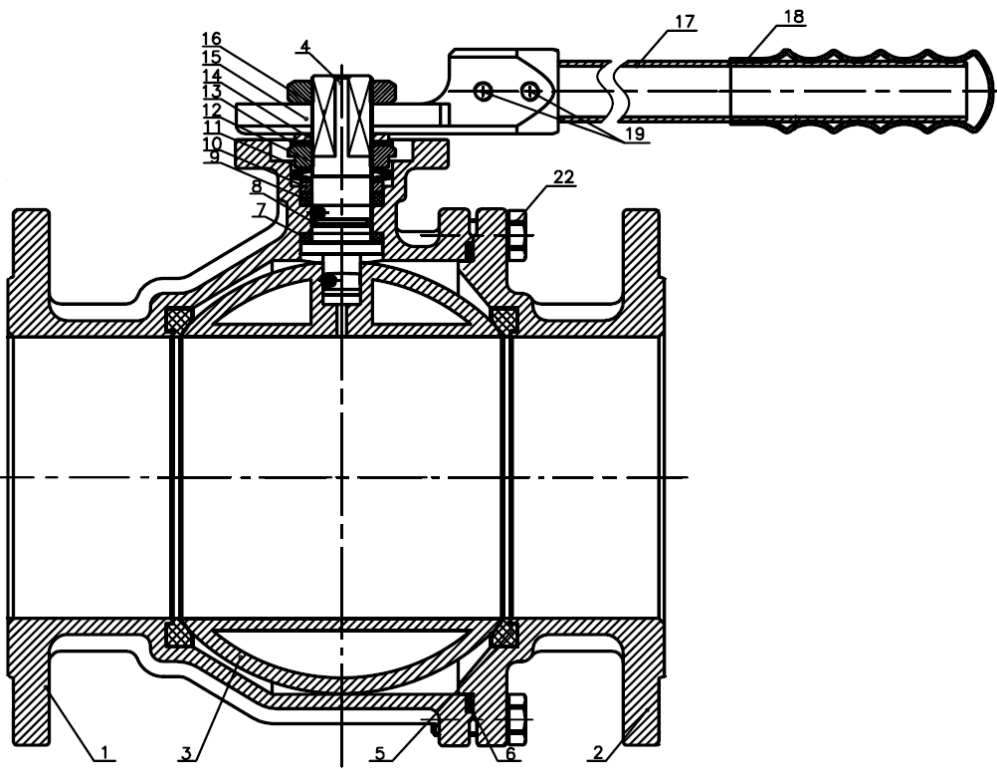


(\* : Included in gaskets kit )

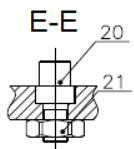
Item	Designation	Materials 764	Materials 765
1	Body	ASTM A216 WCB	ASTM A351 CF8M
2	End	ASTM A216 WCB	ASTM A351 CF8M
3	Ball	SS 304	SS 316
4	Stem	SS 316	
5*	Seat	PTFE filled with 3% glass fiber	
6*	Body gasket	SS 304 + graphite	
7*	Thrust washer	PTFE filled with 15% graphite	
8*	O ring	FKM	
9*	Packing	PTFE	
10	Stem ring	SS 304	
11	Spring washer	SS 301	
12	Nut	SS 304	
13	Flat washer	SS 304	
14	Washer	SS 304	
15	Handle	SS 304	
16	Handle cover	Plastic	
17	Locking washer	SS 304	
18	Stud bolt	SS 304	
19	Nut	SS 304	
20	Stopper	SS 304	
21	Handle nut	SS 304	

Item	Designation	Materials 764	Materials 765
1	Body	ASTM A216 WCB	ASTM A351 CF8M
2	End	ASTM A216 WCB	ASTM A351 CF8M
3	Ball	SS 304	SS 316
4	Stem	SS 316	
5*	Seat	PTFE filled with 15% glass fiber	
6*	Body gasket	SS 304 + graphite	
7*	Thrust washer	PTFE filled with 15% graphite	
8*	O ring	FKM	
9*	Packing	PTFE	
10	Stem ring	SS 304	
11	Spring washer	SS 301	
12	Nut	ASTM A351 CF8	
13	Stop washer	SS 304	
14	Flat washer	SS 304	
15	Handle seat	ASTM A351 CF8	
16	Nut	ASTM A351 CF8	
17	Handle	SS 304	
18	Handle cover	Plastic	
19	Handle screw	SS 304	
20	Stopper	SS 304	
21	Thin nut	SS 304	
22	Bolt	SS 304	

**MATERIALS DN 125 - 150 :**

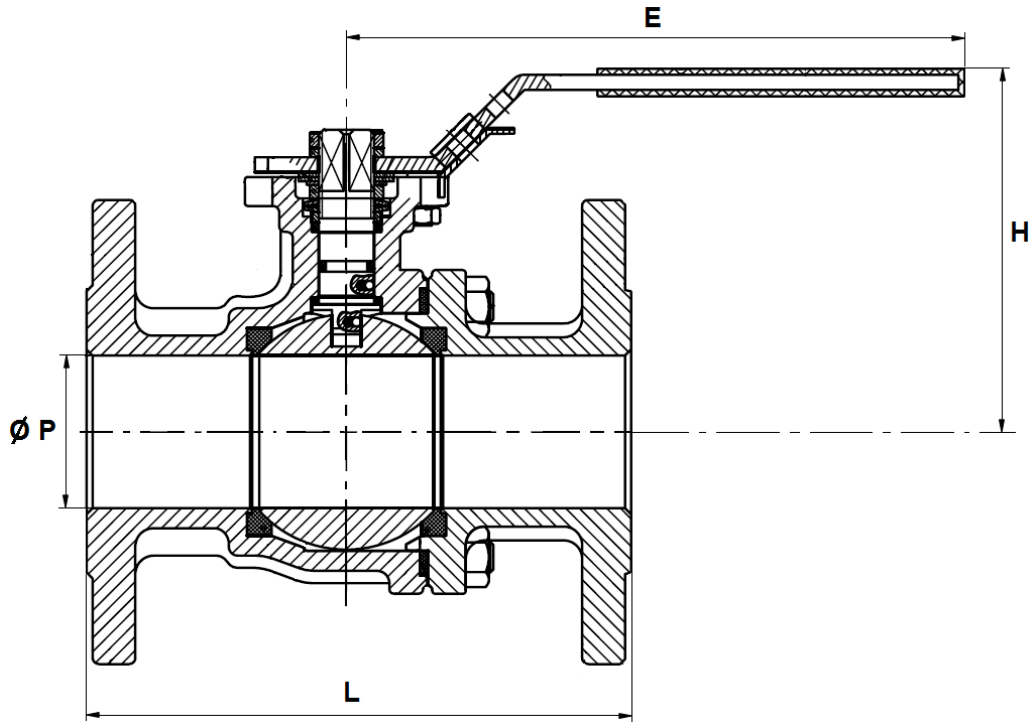


( \* : Included in gaskets kit )



**SIZE DN 15 - 50 ( in mm ) :**

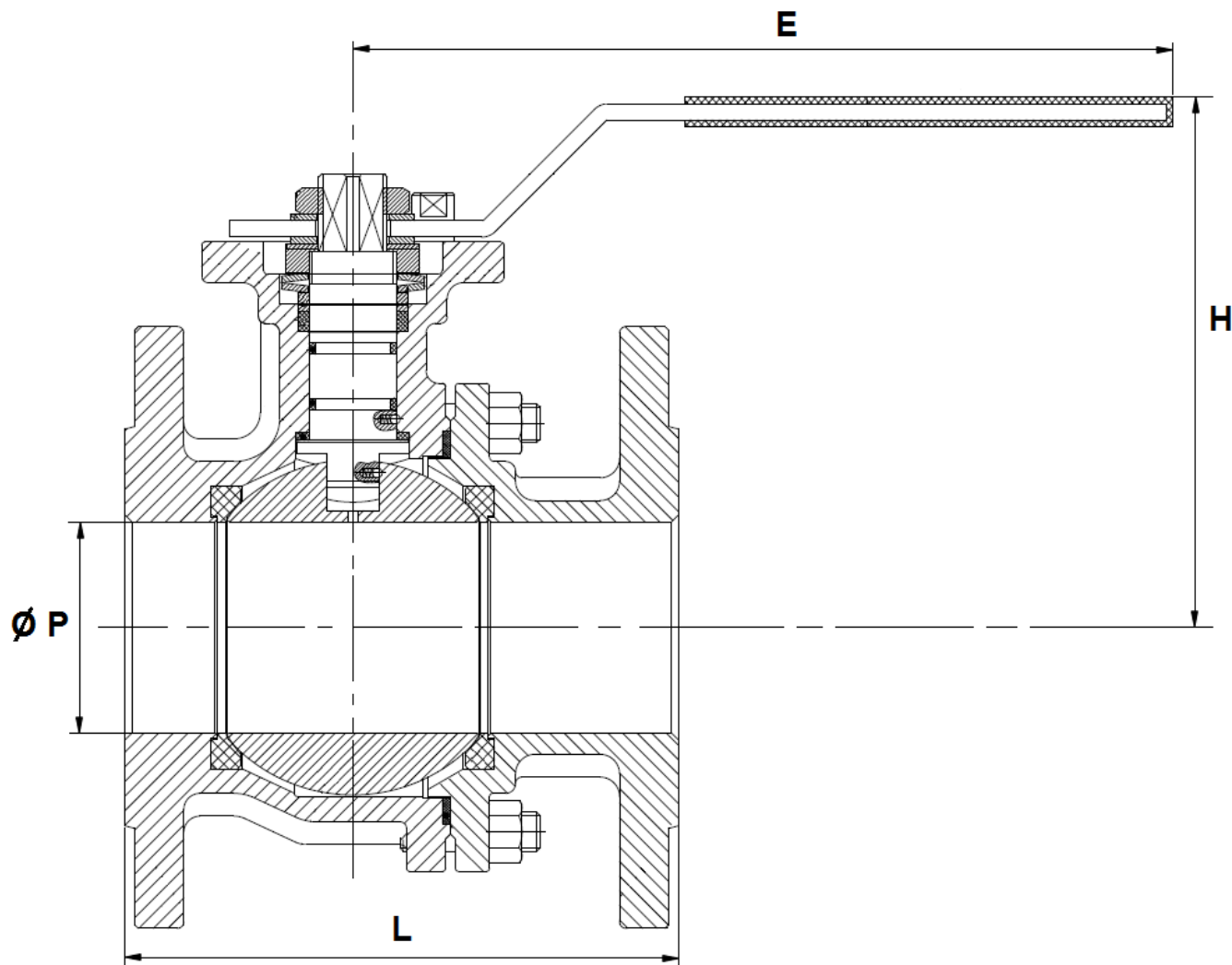
**DN 15 - 50**



Ref.	DN	15	20	25	32	40	50
764 / 765	$\varnothing P$	15	20	25	32	40	50
	L	115	120	125	130	140	150
	E	161.2	161.2	161.2	204.5	204.5	204.5
	H	82.7	83.2	88.2	111	112	120
	Weight ( Kg )	2.2	3.02	3.79	5.74	6.79	9.33

**SIZE DN 65 - 100 ( in mm ) :**

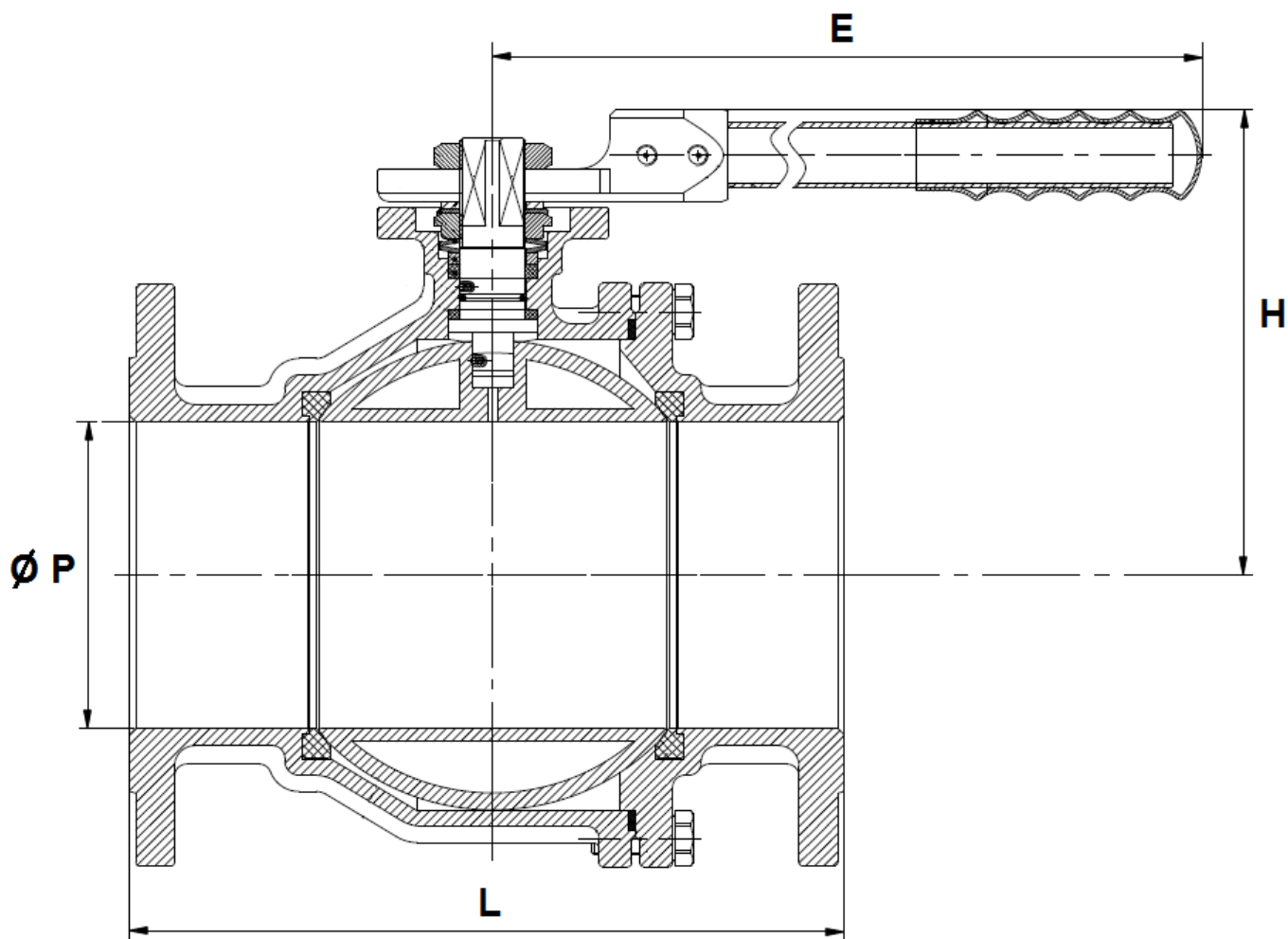
**DN 65 - 100**



Ref.	DN	65	80	100
764 / 765	Ø P	65	80	100
	L	170	180	190
	E	325	325	325
	H	160	170	186
	Weight (in Kg)	15.2	19.58	27.36

SIZE DN 125 - 150 ( in mm ) :

**DN 125 - 150**

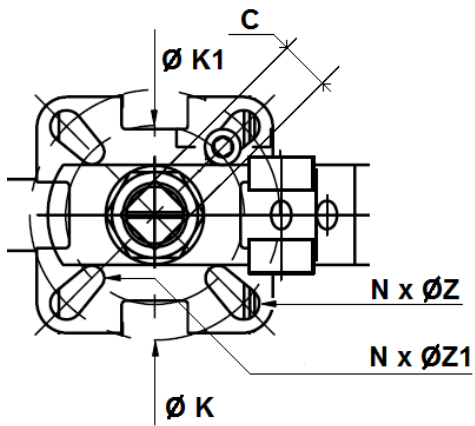
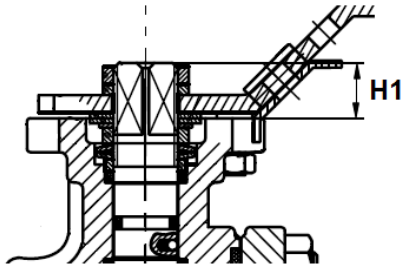


Ref.	DN	125	150
764 / 765	Ø P	125	150
	L	325	350
	E	520	620
	H	211	228
	Weight (in Kg)	38.86	50.72

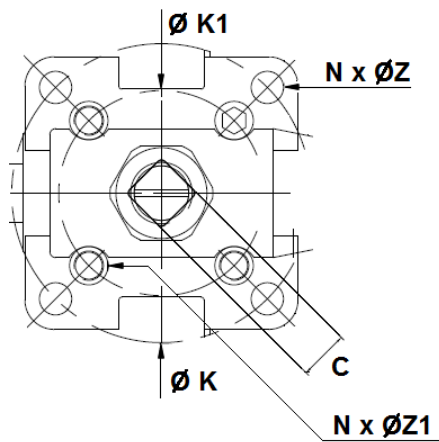
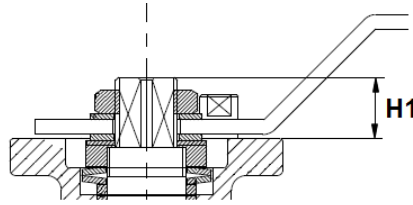


**ISO MOUNTING PAD AND STEM SIZE ( in mm ) :**

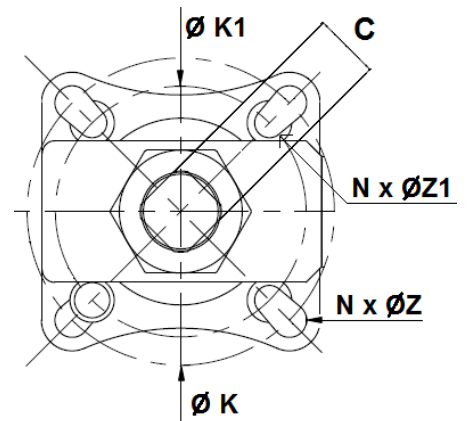
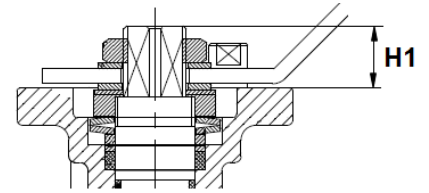
**DN 15 – 50**



**DN 65 – 100**

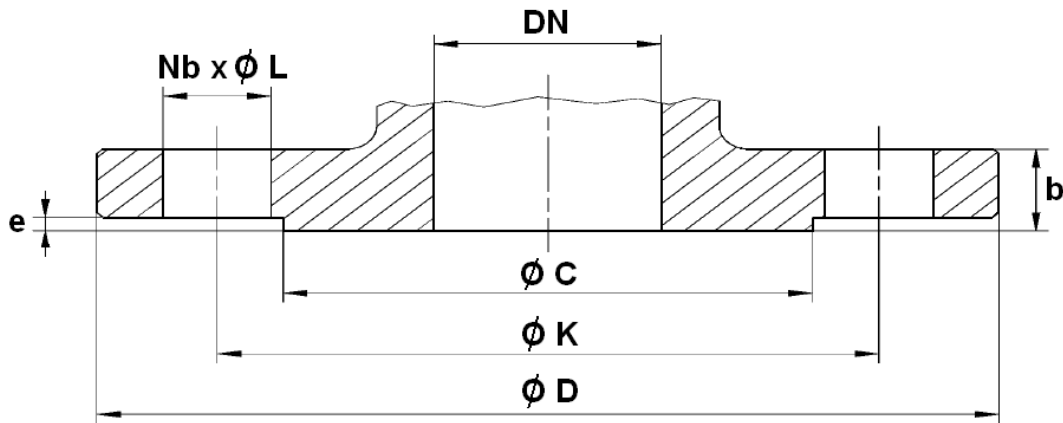


**DN 125 - 150**



Ref.	DN	15	20	25	32	40	50	65	80	100	125	150
764 – 765	C	9	9	11	14	14	14	17	17	17	27	27
	Ø K	42	50	50	70	70	70	102	102	102	125	125
	ISO	F04	F05	F05	F07	F07	F07	F10	F10	F10	F12	F12
	N x Ø Z	4x6	4x 7	4x 7	4x9	4x9	4x 9	4x 11	4x 11	4x 11	4x14	4x14
	Ø K1	36	42	42	50	50	50	70	70	70	102	102
	ISO 1	F03	F04	F04	F05	F05	F05	F07	F07	F07	F10	F10
	N x Ø Z1	4x6	4x 6	4x 6	4x 7	4x 7	4x 7	4x9	4x 9	4x 9	4x 12	4x 12
	H1	11	10	11	16.5	16.5	16.5	21	21	21	34	34

**FLANGES SIZE ( in mm ) :**



Ref.	DN	15	20	25	32	40	50	65	80	100	125	150	
764 - 765	$\text{Ø C}$	45	58	68	78	88	102	122	138	158	188	212	
	$\text{Ø D}$	95	105	115	140	150	165	185	200	220	250	285	
	$\text{Ø K}$	65	75	85	100	110	125	145	160	180	210	240	
	$Nb \times \text{Ø L}$	4 x 14	4 x 14	4 x 14	4 x 18	4 x 18	4 x 18	4 x 18	4 x 18	8 x 18	8 x 18	8 x 18	8 x 22
	b	16	18	18	18	18	20	18	20	20	22	22	
	e	2	2	2	2	3	3	3	3	3	3	3	

**TORQUE VALUES ( in Nm without safety coefficient ) :**

DN	15	20	25	32	40	50	65	80	100	125	150
Torque ( Nm )	6	8	10	14	20	30	36	60	95	150	210

**STANDARDS :**

- Fabrication according to ISO 9001 : 2008
- DIRECTIVE 97/23/CE : CE N° 0035  
Risk Category II module D1
- Designing according to EN 12516-1
- Tests according to API 598, table 6
- Flanges R.F. according to EN 1092-1 PN16
- ISO 5211 mounting pad
- Length according to EN 558 series 27 ( DIN 3202 F4/F5 )

## **INSTALLATION INSTRUCTIONS**

### **GENERAL GUIDELINES :**

- Ensure that the valves to be used are appropriate for the conditions of the installation (type of fluid, pressure and temperature).
- Be sure to have enough valves to be able to isolate the sections of piping as well as the appropriate equipment for maintenance and repair.
- Ensure that the valves to be installed are of correct strength to be able to support the capacity of their usage.
- **Installation of all circuits should ensure that their function can be automatically tested on a regular basis (at least two times a year).**

### **INSTALLATION INSTRUCTIONS :**

- **Before installing the valves, clean and remove any objects from the pipes** (in particular bits of sealing and metal) which could obstruct and block the valves.
  - **Ensure that both connecting pipes either side of the valve (upstream and downstream) are aligned (if they're not, the valves may not work correctly).**
  - **Make sure that the two sections of the pipe (upstream and downstream) match, the valve unit will not absorb any gaps. Any distortions in the pipes may affect the tightness of the connection, the working of the valve and can even cause a rupture.** To be sure, place the kit in position to ensure the assembling will work.
  - **If sections of piping do not have their final support in place, they should be temporarily fixed. This is to avoid unnecessary strain on the valve.**
- Tighten the bolts in cross.
  - It's recommended to operate the valve ( open and close ) 1 to 2 times per year